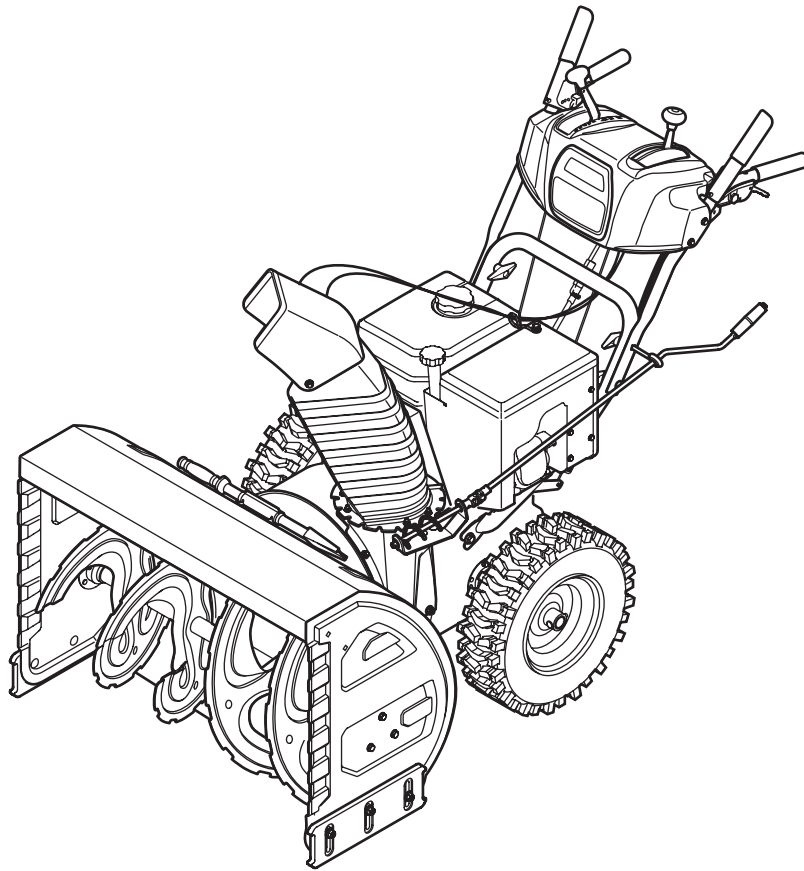

Cub Cadet[®]

ILLUSTRATED PARTS MANUAL



Two Stage Snow Thrower — 2X 933 SWE

CUB CADET LLC, P.O. BOX 361131 CLEVELAND, OHIO 44136-0019

To The Owner

Thank You

Thank you for purchasing a Cub Cadet Snow Thrower. It was carefully engineered to provide excellent performance when properly operated and maintained.

All information in this manual is relative to the most recent product information available at the time of printing. Please be aware that this Illustrated Part's Manual may cover a range of product specifications for various models.

Components listed and/or illustrated in this manual may not be applicable to all models. We reserve the right to change product specifications, designs and equipment without notice and without incurring obligation.

Throughout this manual, all references to *right* (RH) and *left* (LH) are observed from the operating position.

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Record Product Information

To ease in ordering replacement parts, please locate the model plate on the equipment and record the information in the provided area to the right. You can locate the model plate by looking beneath the seat.

MODEL NUMBER

--	--	--	--	--	--	--	--	--	--	--	--

SERIAL NUMBER

--	--	--	--	--	--	--	--	--	--	--	--

Painted Parts

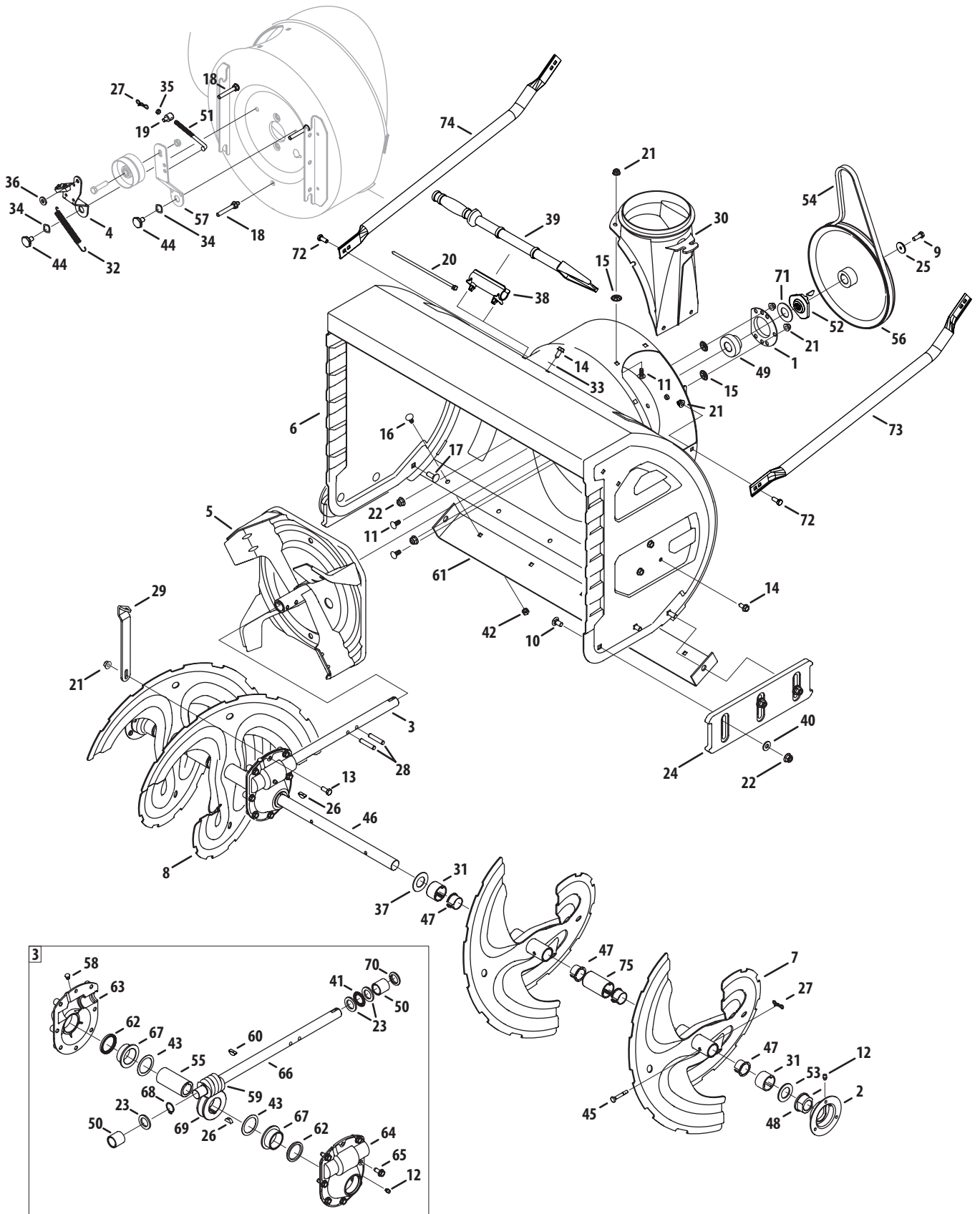
When ordering painted service parts, a four digit color suffix must be added to the part number (e.g. 783-XXXX-0637). Please refer to the table below for current color codes:

0637	Black
4021	Yellow (Cub Cadet)
0499	Beige (Cub Cadet)

0685	Blue (Cub Cadet)
0691	Black Jack (Cub Cadet Commercial)

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Augers, Auger Housing, and Gearbox

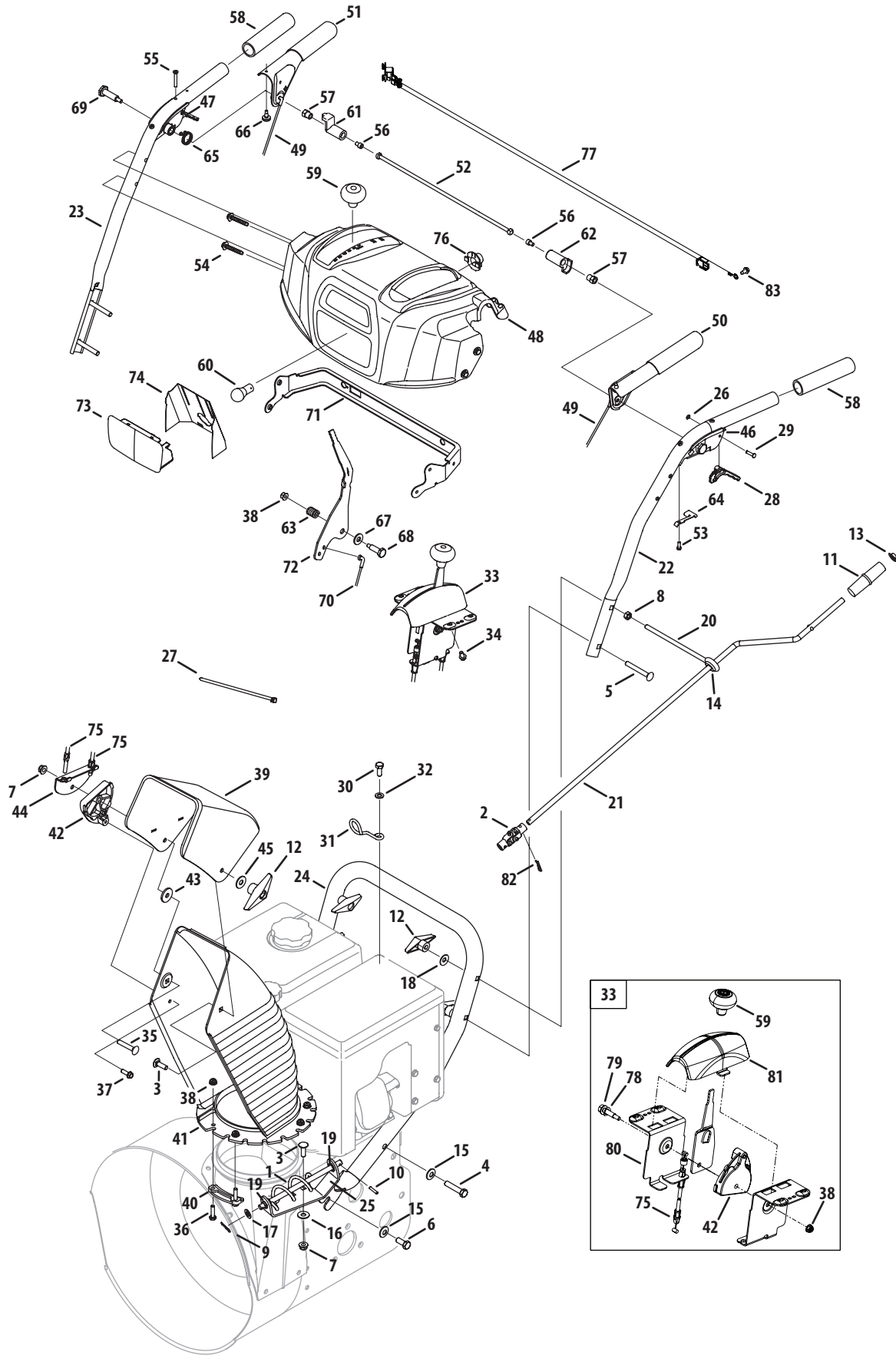


Augers, Auger Housing, and Gearbox

Ref.	Part No.	Description
1	05244B	Housing, Bearing
2	784-0315A	Housing, Bearing
3	918-04514	Gear Box Assembly
4	918-0281A	Bracket Assembly, Auger Brake
5	684-0090B	Impeller, 16"
6	684-04301	Housing, Auger - 33"
7	684-04151	Spiral Assembly, LH
8	684-04152	Spiral Assembly, RH
9	710-1245B	Screw, Hex Cap Lock, 5/16-24
10	710-3168	Screw, Carriage, 3/8-16 x 1.00
11	710-0451	Screw, Carriage, 5/16-18 x .75
12	937-3000	Fitting, Lube
13	710-0376	Screw, Hex Cap, 5/16-18 x 1.0 Gr5
14	710-04484	Screw, 5/16-18 x .750
15	926-04012	Nut, Push
16	710-04525	Screw, Carriage, 5/16-18 x .75
17	710-3034	Screw, Carriage, 3/8-16 x 1.25
18	710-04606A	Screw w/Stud, 5/16-18 x .4300
19	911-0677	Ferrule
20	725-0157	Tie Strap
21	712-04063	Nut, Hex Flange Lock, 5/16-18
22	712-04065	Nut, Hex Flange Lock, 3/8-16
23	936-0291	Wash, Flat, .88 ID x .38 OD
24	731-07032	Shoe, Skid, Deluxe
25	736-0505	Washer, Flat, .34 x 1.5 x .15 Ht.
26	914-0135	Key, Woodruff, 1/4 x 3/4
27	714-04040	Pin, Bow-tie Cotter
28	915-0118	Pin, Spiral, 5/16 x 1.75
29	790-00264A	Bracket, Gear Box Support
30	731-1696B	Adapter, Chute, 6"
31	731-05163	Spacer, 1.0 x 1.5 x 1.0 Lg
32	732-0858	Spring, Extension
33	936-0159	Washer, Flat, .349 x .879 .063
34	736-0174	Washer, Wave, .625 x .885 x .015
35	712-3007	Jam Nut, 5/16-18
36	936-3008	Washer, .344 x .75 x .12
37	736-3046A	Washer, 1.01 x 1.86 x .06
38	731-11421	Clip, Mounting

Ref.	Part No.	Description
39	931-2643	Tool, Clean-out
40	736-0262	Wash, Flat, .385 x .870 x .092
41	741-0184	Bearing, Thrust
42	712-04103	Nut, Hex, 5/16-18 Stainless
43	936-0266	Wash, Flat, 1.52ID x 2.0 OD
44	938-0281	Screw, Shoulder, .625 x .17
45	738-04155	Pin, Shear, .25 x 1.75
46	938-04158	Shaft, Spiral
47	741-0494	Bushing, Flange,
48	941-0170	Bearing, Flange w/Flats
49	941-04024	Bearing, Self Aligning
50	941-0217	Sleeve
51	747-0980A	Rod, Auger Idler
52	748-04067A	Adapter, Pulley w/Pins
53	950-04020	Spacer, 1.004 x 1.375 x .25
54	954-04194A	V-Belt, 1/2 x 42
55	738-0275	Shaft, Gear, Worm
56	756-04244A	Pulley, Auger Drive, 10.0
57	784-0385D	Bracket, Auger Idler
58	721-0325	Plug
59	917-0299	Gear, Worm
60	914-0126	Key, Hi Pro, 3/16 x 3/4
61	784-5714B	Plate, Shave
62	921-0146	Oil Seal
63	918-0246	Hsg, Ass'y, Auger RH (Incl. Ref. 62 & 67)
64	918-0435	Hsg, Ass'y, Auger LH (Incl. Ref. 62 & 67)
65	710-1260A	Screw, LD, 5/16-18 x .750
66	711-04714	Shaft, Drive, Auger
67	741-0670	Flange Bearing
68	716-0111	External, Retaining, Ring
69	917-1425	Gear, Worm, LH
70	921-0145	Seal, Oil
71	736-0188	Washer, Flat, .76 x 1.49 x .06
72	710-3008	Hex Cap Screw, 5/16-18 x .75
73	749-04485	Support Tube, LH
74	749-04489	Support Tube, RH
75	731-05162	Spacer, 1.0 x 1.5 x 2.5 Lg

Handles, Handle Panel & Discharge Chute

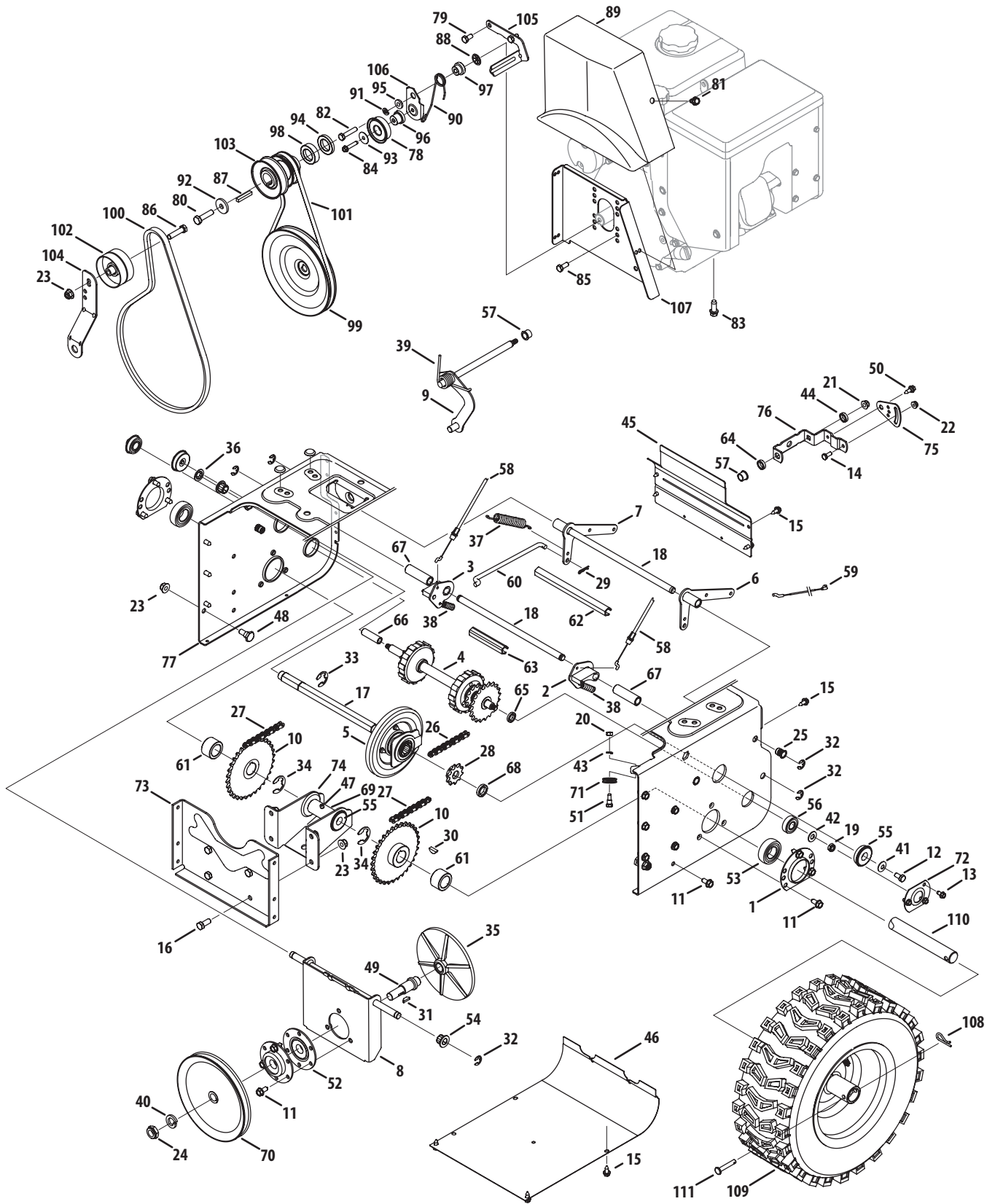


Handles, Handle Panel & Discharge Chute

Ref.	Part Number	Description
1	684-04308A	Chute Crank Assembly
2	684-04350	Joint Block Assembly
3	710-0276	Screw, Carriage, 5/16-18 x 1.0
4	710-04682	Screw, Hex, 3/8-16 x 2.00 Lock
5	710-0572	Screw, Carriage, 5/16-18 x 2.5
6	710-3118	Screw, Hex, 3/8-16 x 1.0 Lock, Gr5
7	712-04063	Flange Lock Nut, 5/16-18
8	912-3010	Hex Nut, 5/16-18
9	714-04040	Pin, Bow-tie Cotter
10	715-04095	Spring Pin
11	720-0201A	Knob, Crank
12	920-0284	Wing Knob
13	926-0100	Cap, Push, 3/8
14	735-0234	Grommet, Rubber
15	736-0105	Washer, Bel, .375 x .87 x .063
16	936-0159	Washer, Flat, .349 x .879 .063
17	936-0185	Washer, .375 x .738 x .063
18	736-0242	Washer, Belleville, .34 x .872 x .06
19	941-0475	Plastic Bushing, .380 I.D.
20	747-04747	Eye Bolt
21	747-04925A	Chute Rod
22	749-04675	Handle, Upper - LH
23	749-04674	Handle, Upper - RH
24	749-0991	Handle, Lower
25	790-00329	Chute Crank Bracket
26	716-04036	Ring, Retainer
27	725-0157	Cable Tie
28	731-04954	Trigger
29	738-04126	Pin, 3/16
30	710-1681	Hex Head Screw, MB 1.25
31	732-04677	Cable Guide
32	936-0264	Flat Washer, .330 x .630 x .0635
33	984-04230	2-Way Chute Control™ Assy
34	710-04187A	Hi-Lo Screw, 1/4-15 x 0.5
35	710-0458	Bolt, Carriage, 5/16-18 x 1.75
36	710-0597	Screw, 1/4-20 x 1.00
37	710-0895	Hi-Lo Screw, 1/4-15 x .75
38	712-04064	Flange Lock Nut, 1/4-20
39	731-0846C	Upper Chute
40	731-0851A	Chute, Flange Keeper
41	731-0903E	Lower Chute
42	731-1313C	Chute Tilt Cable Guide

Ref.	Part Number	Description
43	936-0231	Flat Washer
44	784-5594	Cable Bracket
45	936-0159	Washer, Flat, .349 x .879
46	631-04133A	Handle Clutch Lock - LH
47	631-04134B	Handle Clutch Lock - RH
48	931-04187A	Handle Panel
49	646-0012	Cable Assembly, Auger/Drive
50	684-04105C	Handle Engage Assy - LH
51	684-04106C	Handle Engage Assy - RH
52	684-04250	Rod Ass'y, Clutch Lock Pivot
53	710-04326	Screw, #8-16 x 0.50
54	710-04586	Screw, 1/4-20 x 1.625
55	710-1233	Screw, #10-24 x 0.375
56	710-3069	Screw, 1/4-20 x .375
57	712-04081A	Shoulder Nut, 1/4-20
58	720-0274	Hand Grip
59	720-04039	Shift Knob
60	925-1629	Lamp
61	731-04894D	Lock Plate
62	731-04896B	Clutch Lock Cam
63	732-0193	Compression Spring
64	732-04219C	Clutch Lock Spring
65	732-04238B	Torsion Spring
66	935-0199A	Rubber Bumper
67	936-0267	Flat Washer, .385 x .87 x .06
68	738-04125	Shoulder Screw
69	738-04348	Shoulder Screw, 1/4-20 x 1.345
70	746-04341	Speed Selector Cable
71	790-00248C	Panel Bracket
72	790-00281B	Shift Lever
73	731-05324	Lens Panel
74	777X41804	Reflector Label
75	746-04338	Cable, Chute Tilt
76	925-1649	Light Socket
77	925-04137	Wire Harness
78	736-0413	Washer, Spring, .39 x .625 x .012
79	738-04185	Screw, Shoulder, .31 x .995:1/4-20
80	790-00200A	Bracket, Mounting
81	731-05307	Cover, Tilt Cover
82	914-0101	Internal Cotter Pin
83	710-0599	1/4-20 x .50

Snow Thrower Drive System



Snow Thrower Drive System

Ref.	Part Number	Description
1	05244B	Housing, Bearing
2	918-0279A	Dogg, Steering Drive, LH
3	918-0280A	Dogg, Steering Drive, RH
4	918-0282E	Shaft Assembly, Steering
5	918-04178	Assembly, Friction Wheel
	718-04034	Wheel, Friction, Bonded
	710-0896	Screw, Hex Wash
6	684-0118B	Bracket, Auger Actuator
7	684-0119B	Bracket, Drive Actuator
8	684-04212	Brkt, Friction Drive Suprt.
9	684-04229	Rod Assembly, Shift
10	684-04235	Sprocket, 32T
11	710-04484	TT Screw, 5/16-18 x .750
12	710-0538	Screw, Hex Cap Lock,
13	710-0599	1/4-20 x .50
14	710-0751	Hex Head Screw, 1/4-20
15	710-1652	Screw, Hex Wash.
16	710-3001	Screw, Hex Cap, 3/8-16
17	911-04279	Shaft, Hex Drive
18	711-04605	Shaft, Actuator
19	912-0116	Nut, Hex Insert Jam Lock
20	912-0138	Nut, Hex, 1/4-28 GR5
21	712-04063	Flange Lock Nut, 5/16-18
22	712-04064	Flange Lock Nut, 1/4-20
23	712-04065	Flange Lock Nut, 3/8-16
24	912-0413	Hex Nut, 5/8-18
25	728-04062A	Rivet Nut, 3/8-16
26	713-0284	Chain, Endless, #41 x 36L
27	713-0286	Chain, #420 x 40L
28	913-04015	Sprocket, #41 x 10T
29	914-0104	Pin, Internal Cotter
30	914-0135	Key, Woodruff
31	914-0388	Key, Hi-Pro, 3/16 x 5/8
32	916-0104	E-Ring
33	716-0136	Ring, Retaining
34	716-04048	Ring, Retainer
35	917-0302	Plate, Drive
36	726-0221	Speed Nut, .500
37	932-0121	Spring, Extension
38	932-0209	Spring, Extension
39	732-04385	Torsion Spring, .750 I.D. x .968 Lg.
40	936-0158	Washer, Lock, 5/8
41	736-0242	Wsh, Bell., .34 x .872 x .06
42	936-0864	Wash, .375 x .812 x .060
43	936-0329	Washer, Lock, 1/4
44	936-3015	Flat Washer, .469 x .875 x .105
45	790-00257	Cover, Upper Frame
46	790-00259	Cover, Lower Frame
47	937-3000	Fitting, Lube, 3/16 Drive
48	738-0143	Screw, Shldr., .498 x .34
49	738-0279	Spindle, Drive Plate
50	738-04184A	Shoulder Screw, .368 x .113
51	738-0924A	Screw, Hex Shldr., 1/4-28
52	741-0163A	Ass'y, Bearing/Housing
53	941-04025	Bearing, Self Aligning
54	741-04108	Bearing, Hex Flange
55	941-0563	Bearing, Ball
56	741-0747	Bush, Flg, .5625 x 1.375 x .4375
57	741-0748	Bush, Flg, .5 ID x .627 OD

Ref.	Part Number	Description
58	946-04337A	Steering Cable, 35.97" Long
59	946-0951A	Cable, Auger Idler
60	747-0973	Rod, Drive Clutch
61	750-04703	Spacer, 1.0 ID x 1.50 OD
62	750-04717	Spacer, .51 ID x 7.895 Lg.
63	750-04718	Spacer, .51 ID x 3.66 Lg.
64	750-04719	Spacer, .5151 ID x .750 OD x .220
65	750-05342	Spacer, .566 ID x .87 OD x .190
66	750-05343	Spacer, .566 ID x .87 OD x 1.25
67	750-0903B	Spacer, .514 x .632 x 2.44
68	950-0997	Spacer, .675 x 1.0 x .23
69	750-1302B	Spacer, .6725 x 1.125 x 2.48
70	756-0344	Pulley, Auger
71	756-0625	Roller, Cable
72	784-0404	Bearing Retaining Bracket
73	784-0406A	Bracket, Frame Support
74	784-0407	Bracket, Axle Support
75	790-00217A	Speed Selector Pivot Bracket
76	790-00218A	Speed Selector Shift Bracket
77	790-00349A	Transmission Frame
78	684-04169	Idler Pulley Assembly
79	710-0627	Screw, Hex Cap, 5/16-24
80	710-0191	Hex Hd. Screw, 3/8-24 x 1.25 GR8
81	710-0607	Screw, Hx Wash Hd Tapp
82	710-0624	Screw, Hex Cap, 5/16-24 x 1.50
83	710-0654A	Screw, 3/8-16 x 1.00
84	710-0809	Screw, 1/4-20 x 1.25
85	738-04439	Screw, Shldr., .500 x .145
86	710-0347	Hex Head Screw, 3/8-16 x 1.75
87	914-0105	Square Key, 3/16 x 1.00
88	926-04012	Nut, Push
89	931-2531	Cover, Belt
90	732-04308C	Torsion Spring, .850 dia. x .333 lg.
91	936-0119	Washer, Lock, 5/16
92	736-3082A	Washer, Flat, .45 x 1.5
93	736-3092	Washer, Flat, .265 x 1.0 x .030
94	750-05316	Spacer, 1.155 ID x 1.50 OD x .15
95	748-04112B	Shoulder Spcr., .3175 x .500 x .094
96	750-04571	Shoulder Spacer, .260 x .785 x .538
97	750-04821	Shoulder Spacer, .340 x 1.00
98	750-05318	Spacer, 1.004 ID x 1.625 OD x .35
99	756-0344	Pulley, Drive
100	954-04194A	V-Belt, 4L x 44.60 Lg.
101	954-04202	V Belt, 3/8 x 36.68
102	756-04224	Pulley, Flat Idler, 2.75 OD
103	756-04351	Double Pulley, 3.25 x 2.75
104	784-0385D	Bracket, Auger Idler
105	790-00167A	Belt Keeper Bracket
106	790-00208D	Idler Drive Wheel Bracket
107	790-00254A	Belt Cover Bracket
108	914-0149B	Pin, Internal Cotter
109	634-0225A	Wheel Ass'y. - LH
	634-0226A	Wheel Ass'y. - RH
	734-1124A	Rim Only
	734-2031	Tire
	934-0255	Valve
	741-0246A	Bearing
110.	711-04607A	Axle, Wheel, 33"
111.	711-04615	Pin, Clevis

Labels

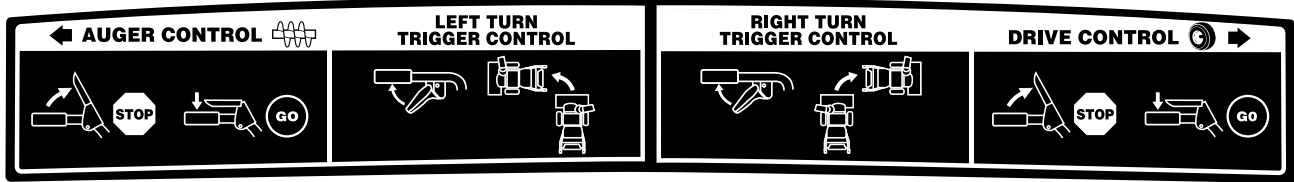
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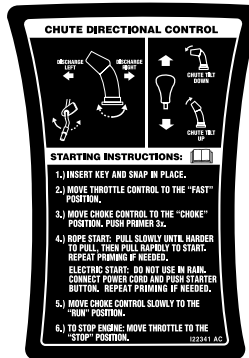
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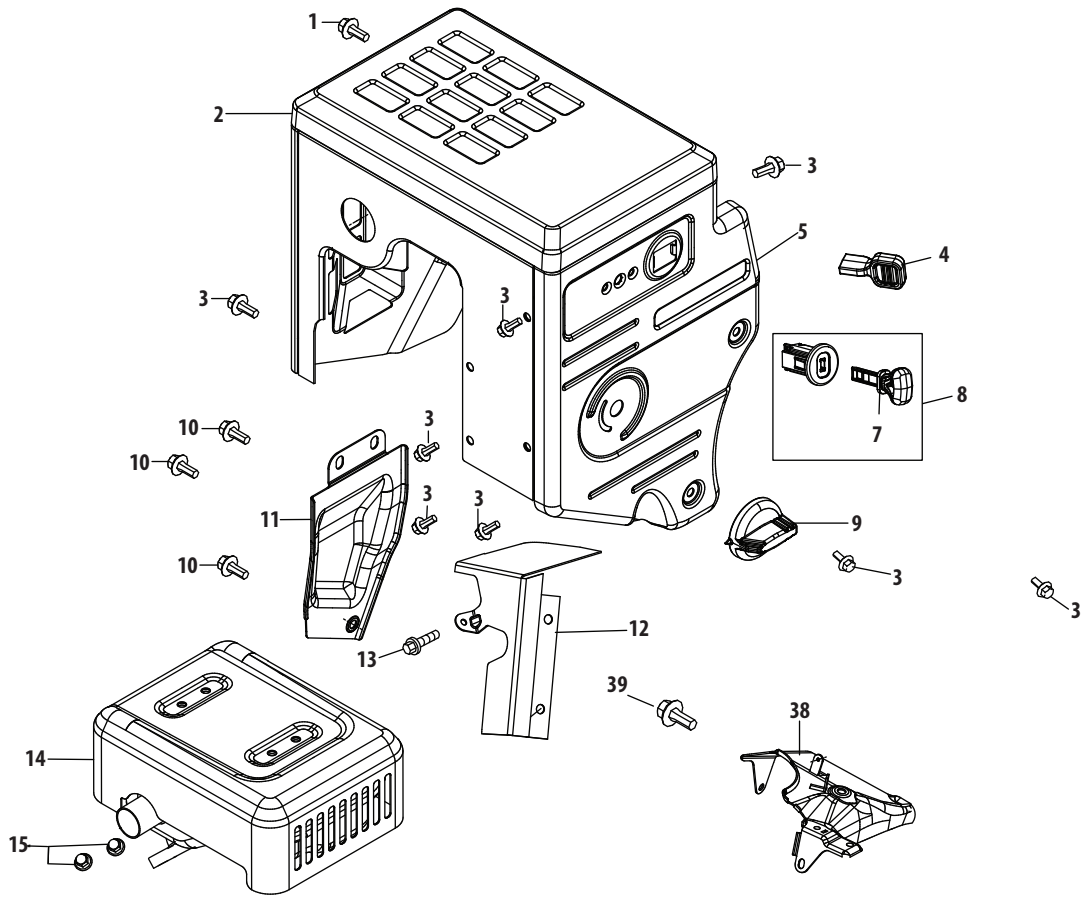


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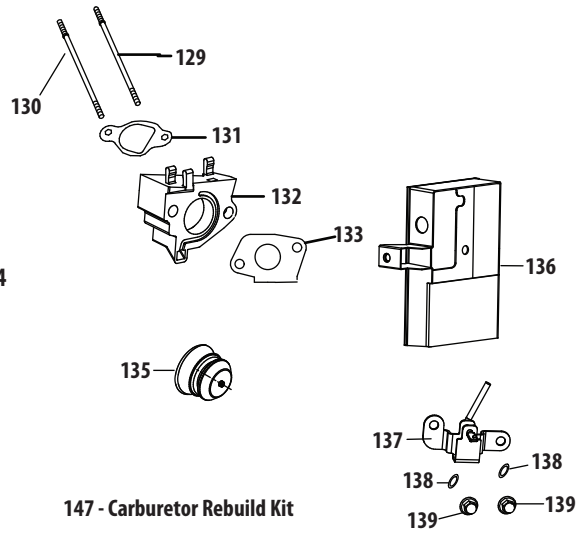
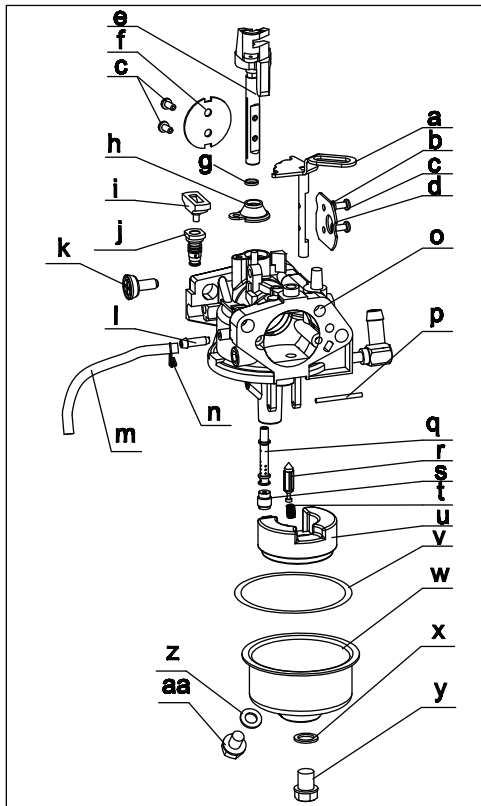
Engine Model 483-SUB Muffler & Controls



Ref.	Part Number	Description
1	710-04915	Bolt M6×12
2	951-11339	Muffler Shield
3	710-04915	Bolt M6×12
4	951-10757	Throttle Control Knob
5	951-11595	Control Panel
7	731-05632	Key
8	951-10637	Key Switch Assembly
9	951-11302	Choke Knob

Ref.	Part Number	Description
10	710-04914	Bolt M6×10
11	951-11181	Exhaust Pipe Shield
12	951-11321	Carburetor Heat Shield
13	710-04968	Bolt M6×16
14	951-11338	Muffler Assembly
15	712-05015	Nut, M8
38	951-11311	Throttle Control Assembly
39	710-04915	Bolt M6×12

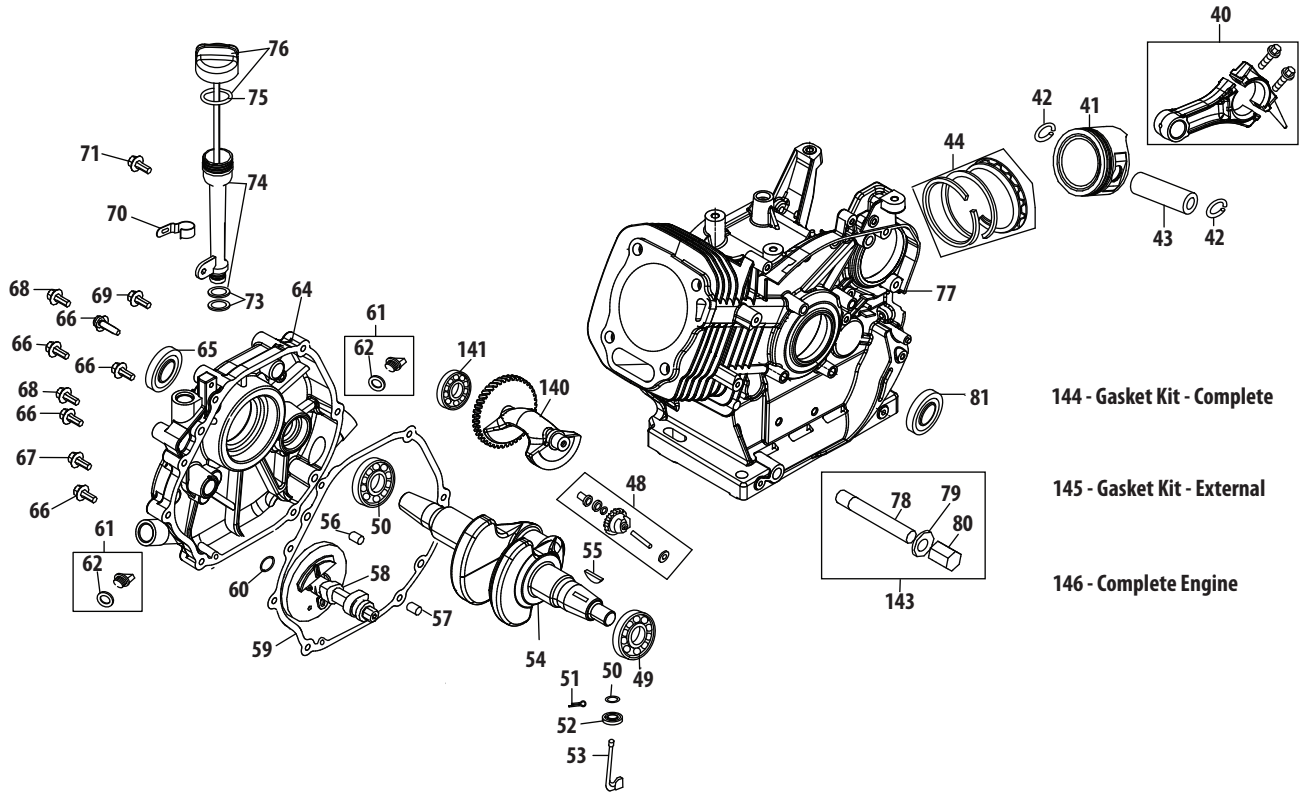
483-SUB Carburetor



Ref.	Part Number	Description
129	710-05392	Stud M6-8x100
130	710-05056	Stud M6-8x118
131	951-11315	Carburetor Intake Gasket
132	951-11316	Carburetor Insulator
133	951-11223	Carburetor Gasket
134	951-14023A	Carburetor Assembly
135	951-10639A	Primer Assembly
135	951-11824	Primer Bulb
136	951-11304	Heater Box
137	951-11192	Choke Assembly
138	736-04477	Lock Washer
139	712-05015	Nut M6
147	951-12760A	Carburetor Rebuild Kit (Inc. i, j, p, q, r, s, t, u, v, x, z)
a	n/a	Choke Shaft
b	736-04638	Choke Control Lever Washer
c	710-05469	Fuel Shutoff Lever Screw
d	n/a	Choke Plate
e	n/a	Throttle Shaft
f	n/a	Throttle Plate
g	n/a	Gasket

Ref.	Part Number	Description
h	n/a	Throttle Shaft Cover
i	n/a	Idle Jet Rivet
j	n/a	Idle Jet Assembly
k	n/a	Idle Speed Adjusting Screw
l	n/a	Primer Pipe
m	751-11991	Primer Hose
n	951-11906	Primer Hose Clamp
o	n/a	Carburetor Body
p	n/a	Float Pin
q	n/a	Emulsion Tube
r	n/a	Nickel Plated Brass Needle Valve
s	n/a	Main Jet
t	n/a	Needle Valve Spring
u	n/a	Float
v	951-11970	Fuel Bowl Gasket
w	n/a	Fuel Bowl
x	951-11348	Fuel Bowl Gasket
y	710-04945	Fuel Bowl Mounting Bolt
z	951-11349	Fuel Drain Plug Gasket
aa	710-04938	Fuel Drain Plug

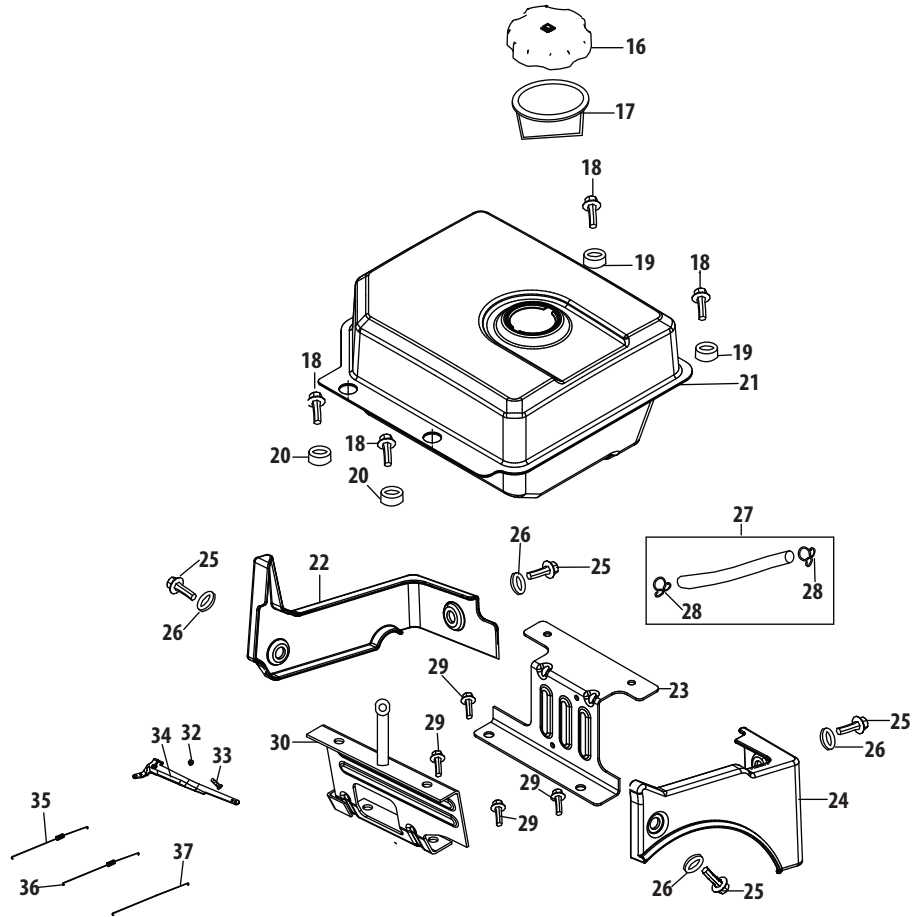
483-SUB Crankcase



483-SUB Crankcase

Ref.	Part Number	Description	Ref.	Part Number	Description
40	951-11951	Connecting Rod Assembly	68	710-06063	Bolt M8×35
41	951-11952	Piston	69	710-04968	Bolt M6×16
42	951-11953	Piston Pin Snap Ring	70	951-11320	Oil Tube Support Bracket
43	951-11954	Piston Pin	71	710-05349	Bolt M6×8
44	951-12579	Piston Ring Set	73	951-11381	Oil Fill Tube O-Ring
48	951-11956	Governor Gear/Shaft Assembly	74	951-12073	Oil Fill Tube Assembly
49	951-11373	Radial Ball Bearing	75	951-11904	Dipstick O-Ring
50	736-04453	Flat Washer	76	951-11971A	Dipstick Assembly
51	714-04077	Governor Shaft Clip	77	951-11341A	Crankcase Kit
52	951-11958	Governor Seal			(Inc.49,52,77,81)
53	951-11365	Governor Arm Shaft		951-11328B	Short Block Assembly
54	951-11342	Crankshaft Kit			(Inc.40-44,48-68,77-81, 102,105,106,108,110,111, 125,131,132,140,141)
55	951-10307	Woodruff Key	78	951-11350	Oil Drain Pipe
56	715-04102	Dowel Pin 9 X 12	79	736-04440	Drain Pipe Washer 10X16X1.5
57	715-04092	Dowel Pin 7 X 14	80	710-04906	Oil Drain Plug Bolt
58	951-11959	Camshaft Assembly	81	951-11499	Oil Seal
59	951-11376	Crankcase Cover Gasket	140	951-11968	Balance Gear Assembly
60	736-04545	Washer	141	951-11969	Bearing
61	951-11345	Oil Fill Plug Assembly	143	951-10641	Oil Drain Asm
62	951-11577	O-Ring	144	951-11330A	Gasket Kit - Complete
64	951-14220	Crankcase Cover			(Inc.52,59,65,79,81,106, 108,125,131-133)
	951-11340	Crankcase Cover Kit			
		(Inc.49,59,60,64-68)	145	951-11331	Gasket Kit - External
65	951-11375	Oil Seal			(Inc.79,108,125,131-133)
66	710-06061	Bolt M8×38	146	952Z483-SUB	Complete Engine
67	710-06062	Bolt M8×45			

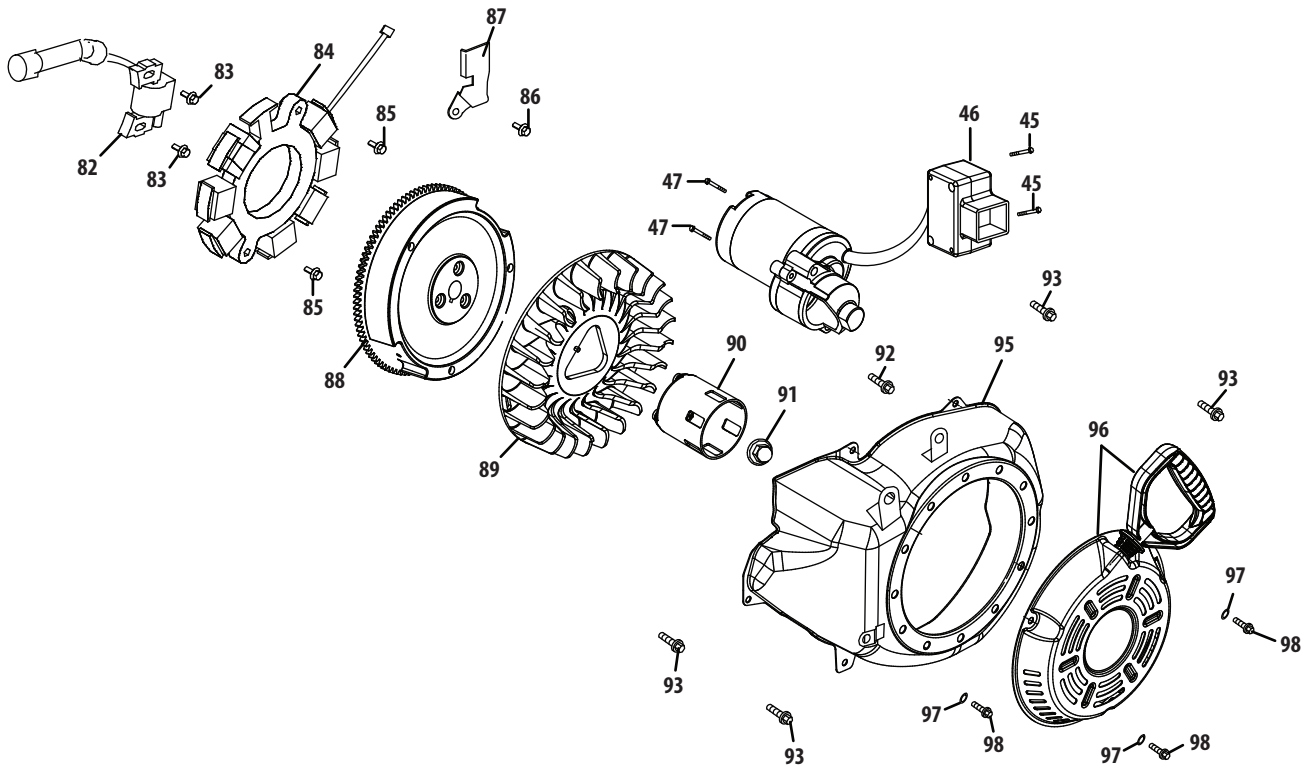
483-SUB Fuel Tank & Mounting



Ref.	Part Number	Description
16	951-12533	Fuel Cap Assembly
17	951-11933	Fuel Level Indicator
18	710-04970	Bolt M8x20
19	750-05312	Bushing, Slot
20	750-05313	Bushing, Rnd
21	951-11201	Fuel Tank Assembly
22	951-11319	Fuel Tank Shroud
23	951-11318	Fuel Tank Mounting Bracket
24	951-11351	Engine Shroud
25	710-04968	Bolt M6x16
26	736-04452	Bush

Ref.	Part Number	Description
27	951-11336	Fuel Line Kit
28	951-11700	Fuel Hose Clamp
29	710-04921	Bolt M8x14
30	951-11182	Fuel Tank Mounting Bracket
32	712-04212	Flange Nut M6
33	710-04908	Governor Arm Bolt M6X21
34	951-11307	Governor Arm
35	951-11306	Governor Spring
36	951-11203	Throttle Return Spring
37	951-11309	Governor Rod

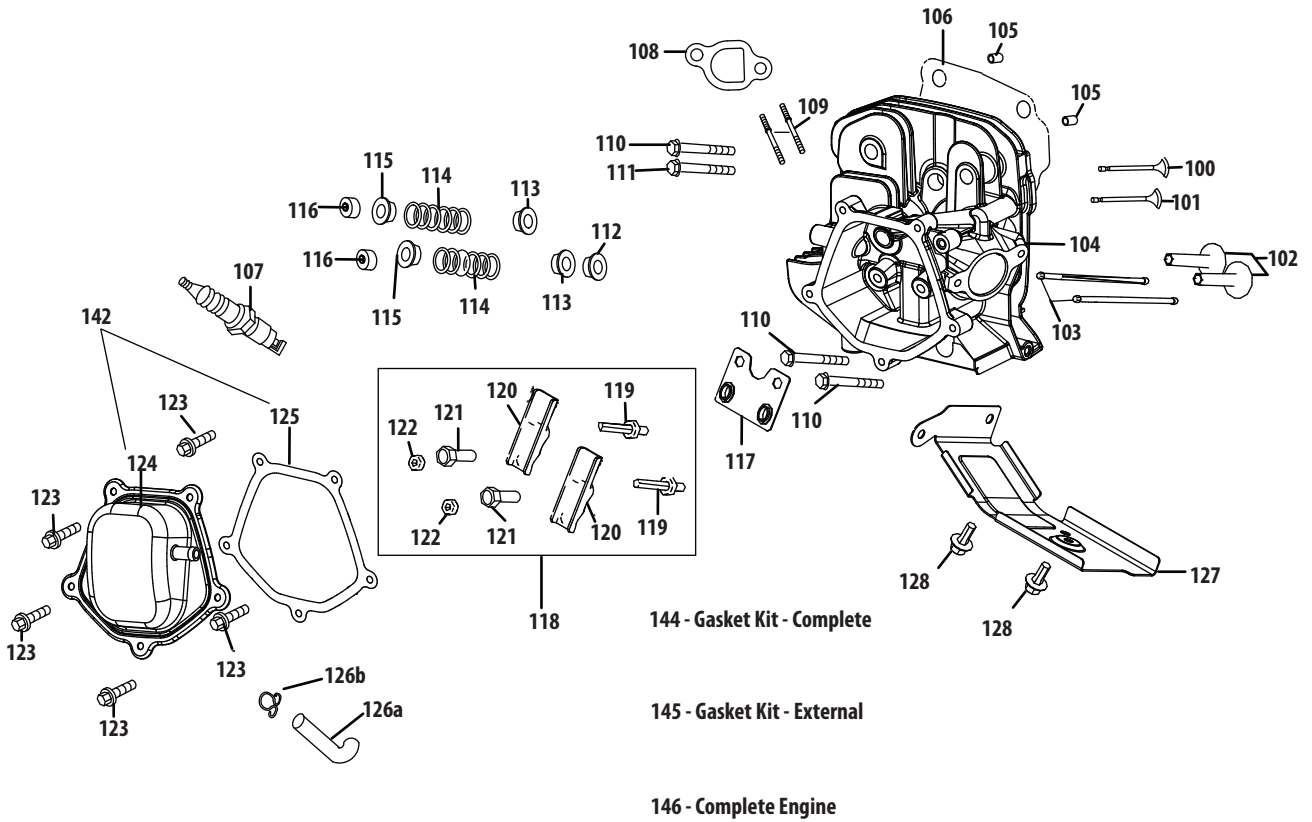
483-SUB Starter Assembly & Blower Housing



Ref.	Part Number	Description
45	710-04965	Screw M4 X 55
46	951-11196	Electric Starter
47	710-04967	Bolt M8x55
82	951-11305	Ignition Coil Assembly
83	710-05350	Ignition Coil Bolt
84	951-12553	Alternator Assembly
85	710-04969	Bolt M6x30
86	710-04966	Bolt M6x8
87	951-11186	Alternator Wire Clamp Bracket
88	951-12556	Flywheel

Ref.	Part Number	Description
89	951-11313	Cooling Fan
90	951-11314	Starter Cup
91	712-04220	Flywheel Nut, M14x1.5
92	710-04968	Bolt M6x16
93	710-04915	Bolt M6x12
95	951-11211	Blower Housing
96	951-14223	Recoil Starter Assembly
97	736-04455	Flat Washer
98	710-04974	Bolt M6x10

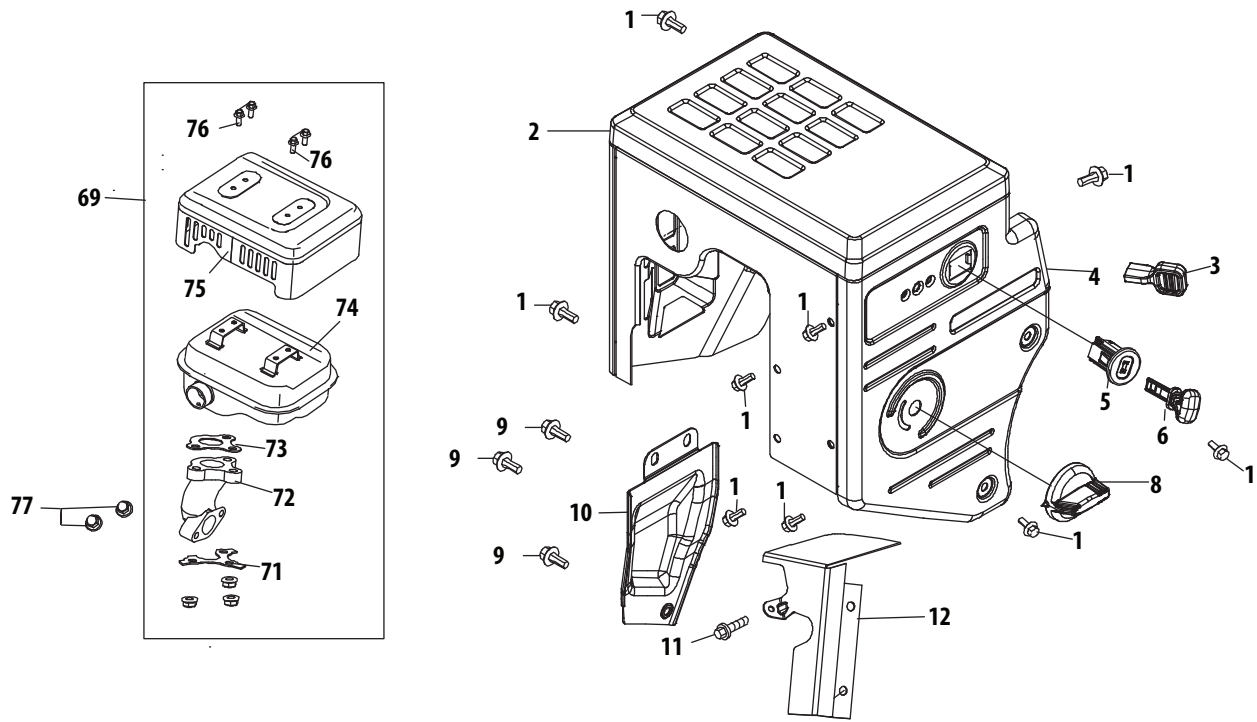
483-SUB Cylinder Head



483-SUB Cylinder Head

Ref.	Part Number	Description	Ref.	Part Number	Description
100	951-11337	Valve Kit	116	951-12081	Exhaust Lash Cap
101	951-11337	Valve Kit	117	951-11965	Push Rod Guide
102	951-11962	Tappet	118	951-11981	Rocker Arm Assembly
103	951-11335	Push Rod Kit	119	710-04962	Bolt, Pivot
104	951-12555	Cylinder Head Kit (Inc.106,110-112,125)	120	951-11966	Rocker Arm
	951-11329B	Cylinder Head Assembly (Inc.100,101,104,106,108-112, 114-122,125,129-133)	121	751-11123	Adjusting Nut ,Valve
105	715-04097	Dowel Pin	122	751-11124	Pivot Locking Nut
106	951-11963	Cylinder Head Gasket	123	710-05054	Valve Cover Bolt
107	951-10292	Spark Plug/F6Rtc	124	951-11220	Valve Cover
108	951-11212	Muffler Gasket	125	951-11967	Valve Cover Gasket
109	710-04964	Exhaust Stud M8×48.5	126a	951-11221	Breather Hose
109	951-11207	Muffler Stud Assembly	126b	726-04101	Breather Hose Clamp
110	710-06064	Bolt M10×1.25×87	127	951-11317	Cylinder Baffle
111	710-06065	Bolt M10×1.25×65	128	710-04915	Bolt M6×12
112	951-11964	Intake Valve Seal	142	951-11333	Valve Cover Kit
113	951-12077	Intake Valve Spring Retainer	144	951-11330A	Gasket Kit - Complete (Inc.52,59,65,79,81,106, 108,125,131-133)
114	951-12078	Valve Spring	145	951-11331	Gasket Kit - External (Inc.79,108,125,131-133)
115	951-12080	Exhaust Valve Spring Retainer	146	952Z483-SUB	Complete Engine

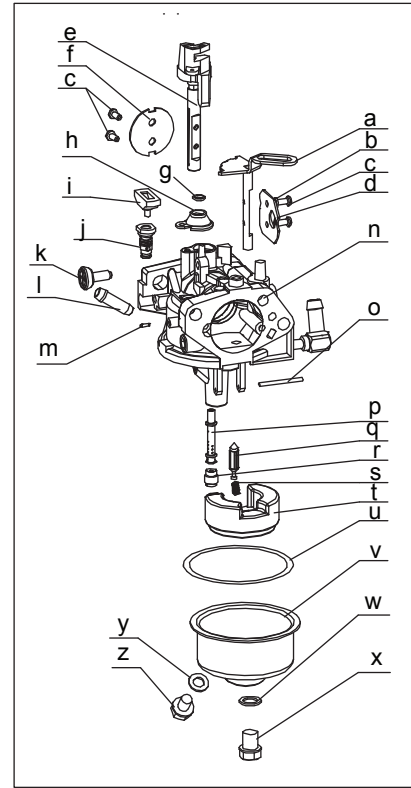
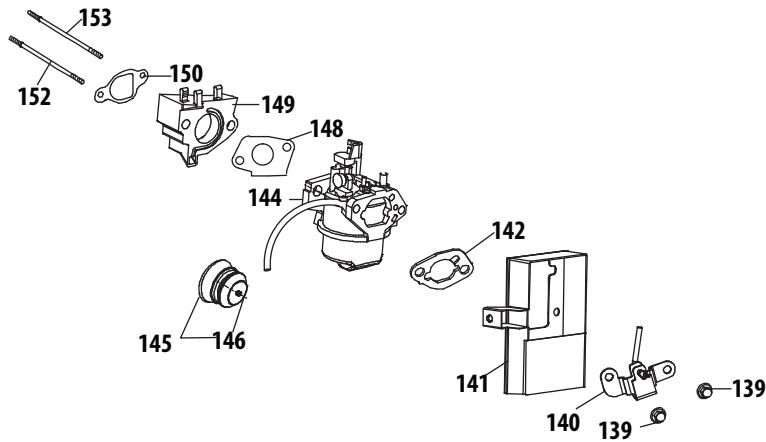
Engine Model 483-SUC Muffler & Controls



Ref.	Part Number	Description
1	710-04915	BOLT M6x12
2	951-11339	MUFFLER SHIELD
3	951-10757	THROTTLE CONTROL KNOB
4	951-11595	CONTROL PANEL
5	951-10637	ENGINE SWITCH BASE
6	951-10630	KEY
8	951-11302	CHOKE KNOB
9	710-04914	BOLT M6x10
10	951-11181	EXHAUST PIPE SHIELD
11	710-04968	BOLT M6x16

Ref.	Part Number	Description
12	951-11321	CARB ISOLATOR BRACKET
69	951-11338	MUFFLER ASSEMBLY
71	908-05052	GASKET
72	919-05064	EXHAUST PIPE
73	921-04670	GASKET, MUFFLER
74	908-05020	MUFFLER BODY
75	908-05051	MUFFLER GUARD
76	710-05051	BOLT
77	712-05059	NUT M8

483-SUC Carburetor



Ref.	Part Number	Description
139	712-05015	NUT M6
140	951-11192	CHOKE CONTROL
141	751-14981	HEATER BOX
142	751-14980	GASKET,AIR CLEANER
144	951-05273	CARBURETOR ASSEMBLY
145	951-10639A	PRIMER ASSEMBLY
146	951-11824	PRIMER
148	951-11223	CARBURETOR GASKET
149	951-11316	CARBURETOR INSULATOR
150	951-11315	CARBURETOR INSULATOR GASKET
151	951-11317	AIR SHIELD
152	710-05056	STUD M6-8x118
153	710-05392	STUD M6-8x100
a	n/a	CHOKE SHAFT
b	736-04638	LOCK WASHER
c	710-05469	SCREW M3x6
d	n/a	CHOKE PLATE
e	n/a	THROTTLE SHAFT
f	n/a	THROTTLE PLATE
g	n/a	GASKET

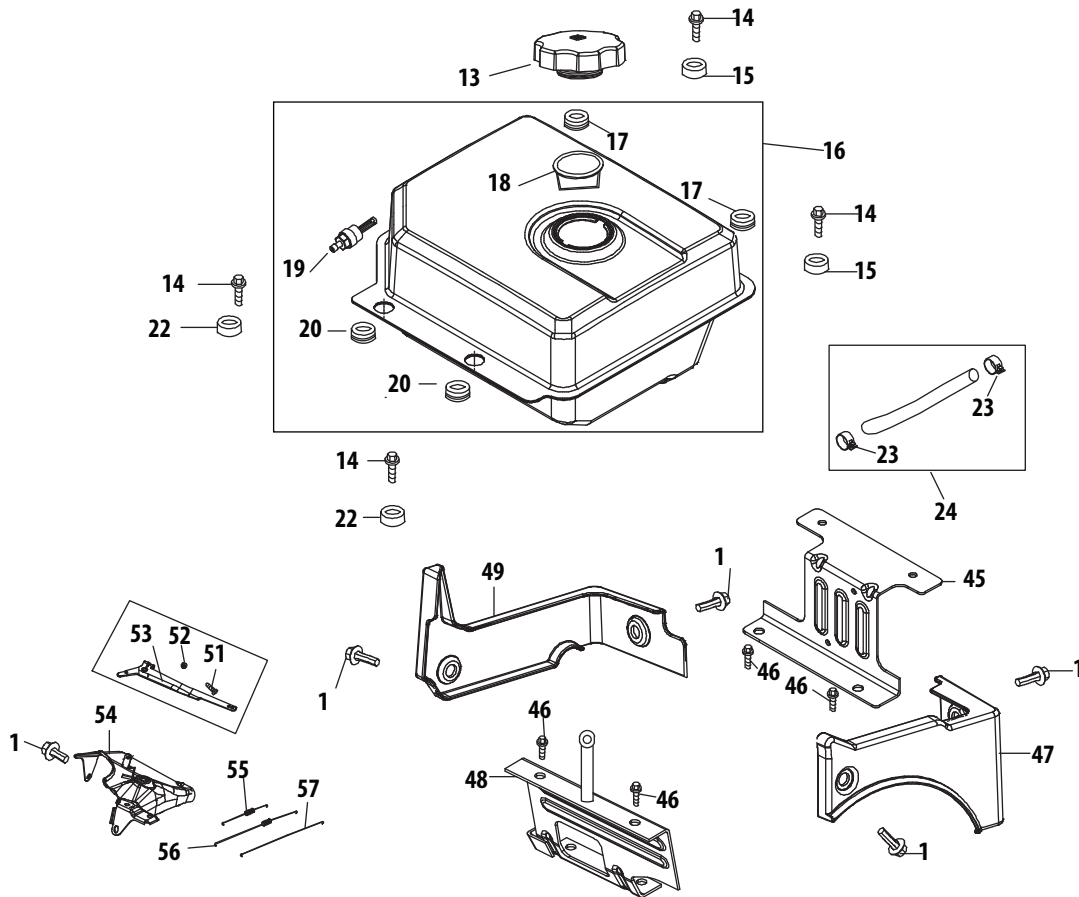
Ref.	Part Number	Description
h	n/a	THROTTLE SHAFT COVER
i	n/a	IDLE JET RIVET
j	n/a	IDLE JET ASSEMBLY
k	n/a	IDLE SPEED ADJUSTING SCREW
l	n/a	WASTE PIPE
m	n/a	PRIMER PIPE
n	n/a	CARBURETOR BODY
o	n/a	FLOAT PIN
p	n/a	EMULSION TUBE
q	n/a	NEEDLE VALVE
r	n/a	MAIN JET
s	n/a	NEEDLE VALVE SPRING
t	n/a	FLOAT
u	951-11970	FUEL BOWL GASKET
v	n/a	FUEL BOWL
w	951-11348	FUEL BOWL GASKET
x	710-04945	FUEL BOWL MOUNTING BOLT
y	951-11349	FUEL DRAIN PLUG GASKET
z	710-04938	FUEL DRAIN PLUG

483-SUC Crankcase

Ref.	Part Number	Description
58	951-11373	RADIAL BALL BEARING 6202-P6
59	951-11968	BALANCEABLE SHAFT ASSY.
60	951-11956	GOVERNOR GEAR
78	951-11320	DIPSTICK CLAMP
79	631-05032A	DIPSTICK ASSEMBLY
80	731-09316	DIPSTICK
81	921-04663	DIPSTICK O-RING
82	731-09317	OIL FILL TUBE
83	951-11381	OIL FILL TUBE O-RING
84	710-05349	BOLT M6x8
85	710-06289	BOLT M8x45
86	951-11375	OIL SEAL 35x52x7
87	710-06061	BOLT M8x38
88	710-06063	BOLT M8x35
89	951-11345	OIL FILLER PLUG COMP
91	951-11960	O-RING 16x3
92	751-14220A	CRANKCASE COVER
93	951-11376	CRANKCASE COVER GASKET
94	736-04476	WASHER 16x24x0.5

Ref.	Part Number	Description
95	715-04102	DOWEL PIN 9x12
96	715-04092	DOWEL PIN 7x14
97	951-11969	BEARING 6207-P6
98	951-11959A	CAMSHAFT ASSEMBLY
99	751-14218	CRANKSHAFT ASSEMBLY
100	951-10307	WOODRUFF KEY
101	751-14221	CRANKCASE COMP.
102	951-12579	PISTON RING SET
103	951-11953	PISTON PIN SNAP RING
104	951-11952	PISTON
105	951-11954	PISTON PIN
106	951-11951	CONNECTING ROD ASSEMBLY
109	710-05319	CONNECTING ROD BOLT
110	951-11499	OIL SEAL 35x52x7
111	951-11350	OIL DRAIN PIPE
112	736-04440	WASHER 10x16x1.5
113	710-04906	OIL DRAIN PLUG
	952Z483-SUC	COMPLETE ENGINE

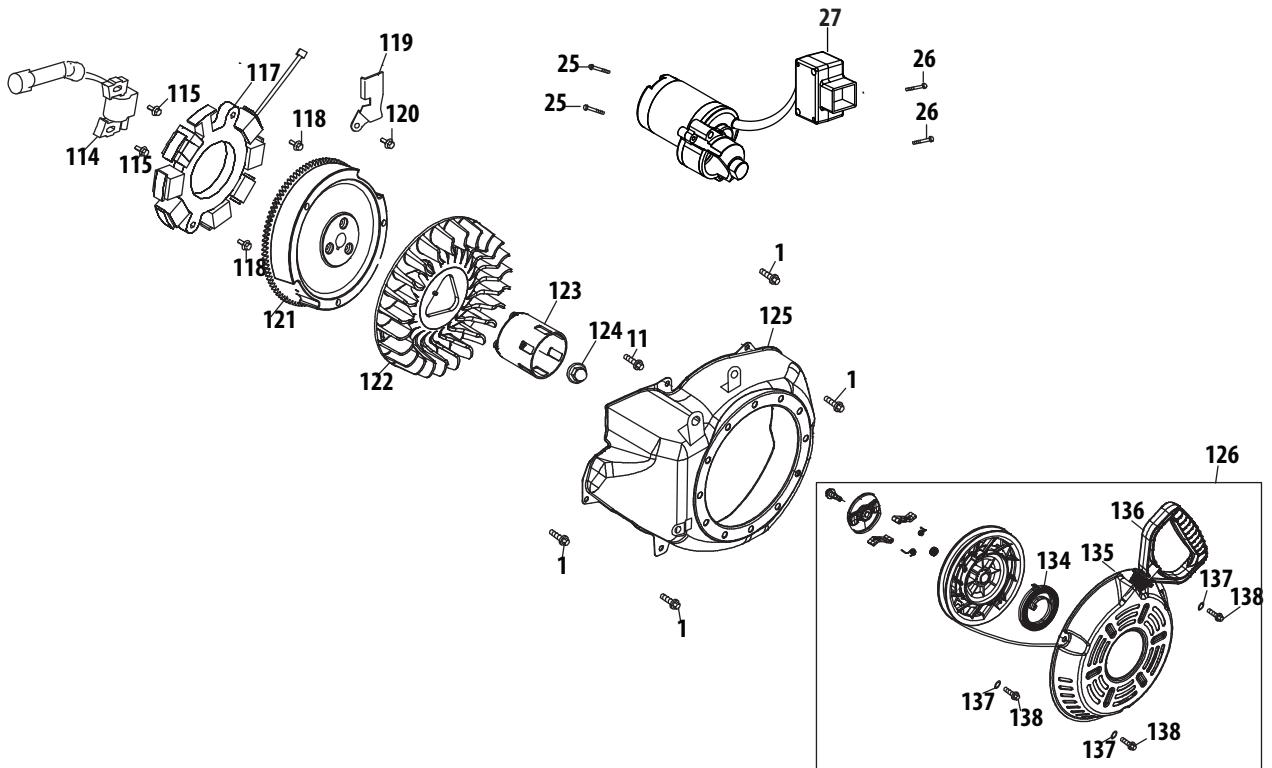
483-SUC Fuel Tank & Mounting



Ref.	Part Number	Description
1	710-04915	BOLT M6×12
13	951-12533	FUEL CAP ASSEMBLY
14	710-04970	BOLT M8×20
15	750-05312	BUSH GAS TANK
16	951-11201	FUEL TANK ASSEMBLY
17	736-04450	VIBRATION PAD
18	951-11933	FUEL LEVEL INDICATOR
19	951-10651	DRAIN PIPE
20	736-04451	VIBRATION PAD
22	750-05313	BUSH GAS TANK
23	951-11700	FUEL HOSE CLAMP
24	951-11336	FUEL HOSE

Ref.	Part Number	Description
45	951-11318	REAR MAINTING BRACKET ASSY.
46	710-04921	BOLT M8×14
47	951-11351	RIGHT TRIM PLATE
48	951-11182	GAS TANK SUPPORT BRACKET
49	951-11319	LEFT TRIM PLATE
51	710-04908	GOVERNOR ARM BOLT
52	712-05015	NUT M6
53	951-11307	GOVERNOR ARM
54	951-11311	THROTTLE BRACKET
55	951-11306	GOVERNOR SPRING
56	951-11203	THROTTLE LINKAGE SPRING
57	951-11309	THROTTLE LINKAGE

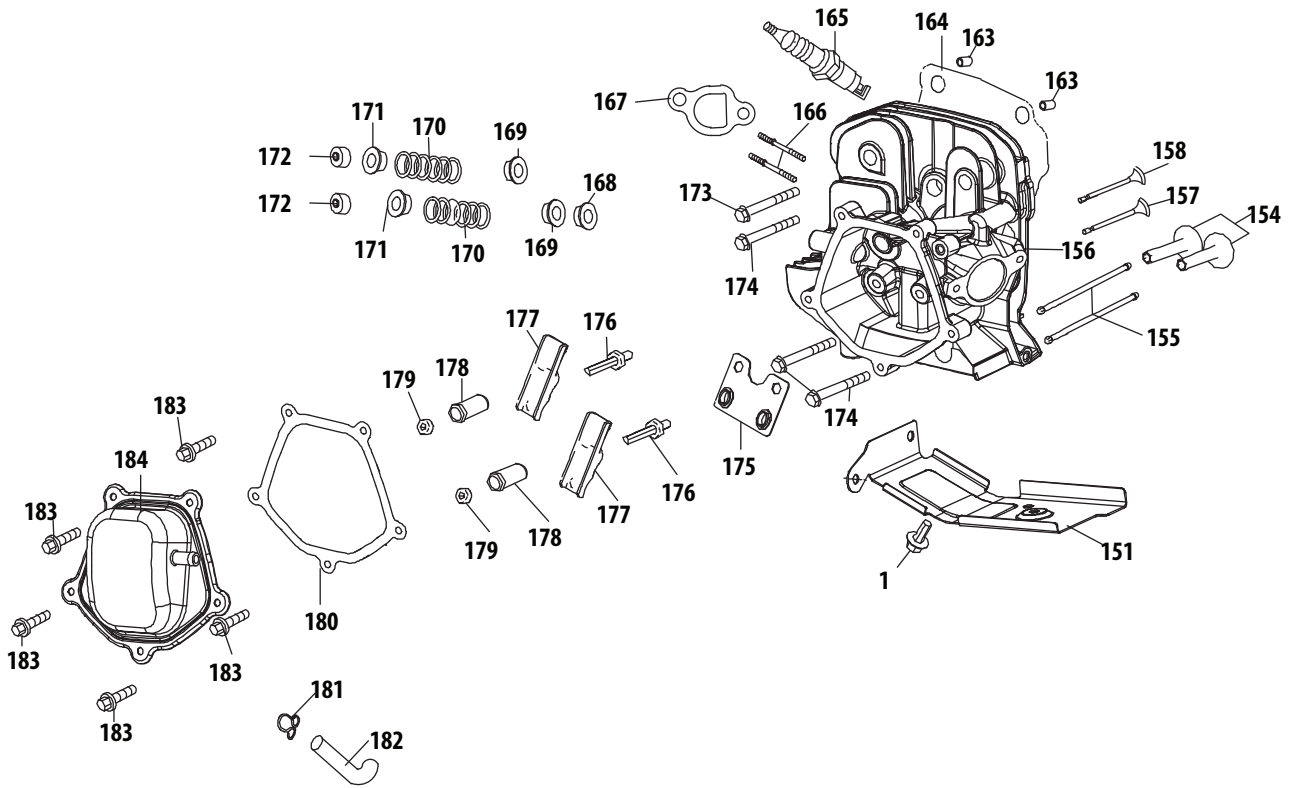
483-SUC Starter & Blower Housing



Ref.	Part Number	Description
1	710-04915	BOLT M6×12
11	710-04968	BOLT M6×16
25	710-04967	BOLT M8×55
26	710-04965	BOLT M4×55
27	951-11196	ELECTRIC STARTER
114	951-11305A	IGNITION COIL ASSEMBLY
115	710-05350	IGNITION COIL BOLT
117	951-12555	ALTERNATOR ASSEMBLY
118	710-04969	BOLT M6×30
119	951-11186	WIRE PLATE
120	710-04966	BOLT M6×8

Ref.	Part Number	Description
121	951-12556	FLYWHEEL
122	951-11313	COOLING FAN
123	951-11314	STARTER CUP
124	712-04220	NUT M16×1.5
125	951-11211	BLOWER HOUSING
126	951-14223	RECOIL STARTER
134	932-05127	RECOIL SPRING
135	908-05021	BLOWER HOUSING
136	731-05696	STARTER HANDLE
137	736-04455	GASKET φ6
138	710-04974	BOLT M6×10

483-SUC Cylinder Head



483-SUC Cylinder Head

Ref.	Part Number	Description
1	710-04915	BOLT M6×12
154	951-11962	TAPPET
155	751-14226	PUSH ROD
156	751-14207	CYLINDER HEAD
157	751-14225	INTAKE VALVE
158	751-14224	EXHAUST VALVE
159	951-11365	GOVERNOR ARM SHAFT
160	951-11958	GOVERNOR SEAL
161	736-04453	WASHER 8×20×0.8
162	714-04077	COTTER PIN
163	715-04097	DOWEL PIN 12×20
164	951-11963	GASKET CYLINDER HEAD
165	951-10292	SPARK PLUG/F6RTC
166	710-04964	STUD M8×48.5
167	951-11212	EXHAUST PIPE GASKET
168	951-11964	VALVE SEAL (INTAKE)
169	951-12077	VALVE SPRING RETAINER(INTAKE)

Ref.	Part Number	Description
170	951-12078	VALVE SPRING
171	951-12080	VALVE SPRING RETAINER (EXHAUST)
172	951-12081	EXHAUST LASH CAP
173	710-06065	BOLT M10×1.25×65
174	710-06064	BOLT M10×1.25×87
175	951-11965A	PUSH ROD GUIDE
176	710-04962	BOLT PIVOT
177	951-11966	ROCKER ARM
178	751-11123	ADJUSTING NUT ,VALVE
179	751-11124	NUT PIVOT LOCKING
180	951-11967	VALVE COVER GASKET
181	726-04101	BREATHER HOSE CLAMP
182	751-14982	BREATHER HOSE
183	710-05054	VALVE COVER BOLT
184	951-11220	VALVE COVER
	952Z483-SUC	COMPLETE ENGINE



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